



STRETCH BLOW MOLDING MACHINES
PLASTIC INJECTION MOLD MAKERS



Preform Moulds

At Mega Machinery, the PET preform mold is our main product, and we know how to optimize our PET preform molds. We adopt an advanced custom hot runners system and high quality steels. The hot runner ensures uniform melt flow and pressure in all cavities and forms less AA level. Also, Mega machinery provides powerful digital modeling tools and experienced design teams for variety of molds.

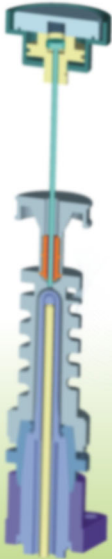


Type	Height(mm)	Width(mm)	Thickness(mm)	Weight(mm)
4 Cav	345	390	466	370
6 Cav	410	390	466	440
8 Cav	475	390	466	510
12 Cav	605	390	466	650
16 Cav	735	390	466	800
24 Cav	775	500	490	1250
32 Cav	855	600	520	1850
48 Cav	955	720	520	2370
72 Cav	1120	990	530	3734

Above mentioned data is based on 22g preforms with PCO neck.



MEGA
MACHINERY



Preform Moulds

- Up to 72 Cavity for 28&30mm neck sized preforms.
- The shape of preforms are designed with CAD to optimize bottle weights;
- Tolerance of thickness less than $\pm 0.05\text{mm}$;
- The weight tolerance less than $\pm 0.3\text{g}$;
- Employ internationally advanced double taper locking technology, ensure the life of mold;
- Providing valve gate system which similar as MHT & Husky;
- Excellent hot runner design assures balanced flow rate and no dead space;
- Low crystallization at the gate of preform;
- Lower AA level due to advance temperature close loop system is equipped;
- Core, thread splits and cavity are made from Germany steel Din 2316;
- Standard inter-changeable mold components;



**MEGA
MACHINERY**

台州迈格机械模具有限公司 TAIZHOU MEGA MACHINERY MOLD CO.,LTD.

- ◎ 公司地址:浙江省台州市黄岩黄轴路47-8号
- ◎ Add: 47-8 Huangzhou road, Huangyan, Taizhou city, Zhejiang province, China.
- ◎ English hot line: 0086-576-84020102 & 84020122
- ◎ Arabian hot line: 0086-576-84020199 ◎ Fax:0086-576-84020107
- ◎ E-mail: MegaMachinery@gmail.com & Mega@cathy.zjip.com
- ◎ Http://www.MegaMachinery.cn & www.MegaMachinery.ca

◎ Mega 保留更改产品设计与规格的权利, 如有变更恕不另行通知, 产品图片与实物可能有所区别, 以实物为准。
◎ 如有任何印刷错误或翻译上的错误, 请广大用户谅解。

